# Prisma Public Manifest

July 30, 2024

# Important Upgrade Notice

- Use the "Prefs -> System Update" option to start the installation of the **prisma\_update\_X.Y.Z.img** update file.
- PRISMA units using version 3.10 and above cannot be downgraded to a version below 3.8.1.
- When upgrading to 3.8.2 and above for the first time, the time zone preference will be lost and needs to be set again.
  - In the **Prefs** tab, go to the **System** section.
  - Select **System Date/Time** and press **OK**.
  - Choose the correct time zone.

# 2024-07-31 Prisma 4.5.6

### **New Features**

None, follows other products' software version ID.

# 2023-10-14 Prisma 4.5.5

#### **New Features**

4730 GE SEB4-0-E DGS probe has been added.

4774 Probe and wedge database updated. It fixes some dimensions.

4793 128E WP2 utprobes and examples files have been added.

### Fixed Issues

4587 TOFD Lateral Wave Straightening is fixed.

# 2023-01-17 Prisma 4.5.4

#### **New Features**

None

### Fixed Issues

4684 Fix missing translations

# 2022-11-26 Prisma 4.5.3

#### **New Features**

4619 Correct HV error message to reduce confusion

4600 Improve HV error management

4673 Change in PA Filters specification

# 2022-03-17 Prisma 4.5.2

# **New Features**

None

#### Fixed Issues

4567 It fixes data issues with IFT and C-scan views.

### **Known Issues**

3700 Bottom Right Row probe element layout is fixed using the wedge angle wizard.

# 2021-10-22 Prisma 4.5.1

#### **New Features**

None, follows other products' software version ID.

### **Known Issues**

3700 Bottom Right Row probe element layout is fixed using the wedge angle wizard.

# 2021-10-12 Prisma 4.5.0

#### **New Features**

- 2828 The user can import focal laws under the inspection tab.
- 4426 For an ezDGS probe, you can now edit its refracted angle.
- 4461 New X6BW flat .utwedge files.
- 4495 The Wedge Angle Wizard check has been moved to the Wedge tab.
- **4535** There are new X2B probes and wedges.

#### Fixed Issues

- 4314 Cartesian cursors in MC-scan view: Index and scan position readings fixed.
- 4364 The part overlay "W" shortcut is fixed.
- 4366 Focus goes to the menus once you loaded a probe or a wedge.
- 4387 For curved surfaces geometries, the location of the probe in the 3D view, may sometimes be out of boundaries.
- 4396 Curved surface inspection in conventional UT; The user must manually update the "Contact Surface" parameter.
- 4400 Unsaved IFT culling and circular ruler parameters are fixed.

#### **Known Issues**

**3700** Bottom Right Row probe element layout is fixed using the wedge angle wizard.

# 2021-04-07 Prisma 4.4.0

#### New Features

- 3688 Update of the D1S probe dimensions
- 4308 New Xpair update

# Fixed Issues

- 3687 New probe in UTstudio+ have all elements activated by default
- **3694** TCG is not reset when the start path is moved beyond the first point
- 3717 TCG curve interpolation improvement when a TCG point is outside of the scan
- 4223 Pulse width value of the MSEB4 probe has been updated.

# 2020-09-01 Prisma 4.3.0

- 3723 New Probes and Wedges have been added to our data base
- 3930 The welcome screen has been refurbished and is now offering the User's Template concept.
- 4092 For conventional UT configuration the T-loss functionality is now available for DAC/TCG calibration

# 2020-01-24 Prisma 4.2.6

### **New Features**

**3719** Additionnal layout on 3 linear scans set up.

 $\mathbf{3759}\,$  Addition of a new layout A1 S1 A2 S2 C3 A3 L3 S4 A4 S5 A5 L6 C6 A6

# 2019-06-21 Prisma 4.2.4

### **New Features**

3705 Internal tools enhancement

# 2019-03-28 Prisma 4.2.3

#### **New Features**

None

#### Fixed Issues

3693 Internal tools enhancement

### 2019-03-12 Prisma 4.2.2

#### **New Features**

3653 Low profile X0AW wedge dimensions update

# 2018-11-22 Prisma 4.2.1

#### **New Features**

3182 Add WP2 New Encoder Configuration File (update Tick/s)

3641 Include now Starc and TStarc UT probe file in the internal database

3642 New ezDGS Karl Deutsch Probes added in internal database

**3250** Update D1S Probes Models

3254 Width dimensions up to date on D1A wedge series

# 2018-10-17 Prisma 4.2.0

# **New Features**

None, follows other products' software version ID.

# 2018-04-26 Prisma 4.1.0

#### **New Features**

2454 Linear Scan elements resolution can now be set by user

3135 Updated Translation for all languages

**3162** Updated Help Files

3188 New option to ask to save configuration file before going to record mode

3193 Tabs and icons look & feel update

3125 Fix possibility to set thickness at less than 2mm for sectorial scan

# 2018-02-16 Prisma 3.19.4

#### **New Features**

None, follows other products' software version ID.

# 2018-02-16 Prisma 3.19.3

### **New Features**

None, follows other products' software version ID.

# 2018-02-01 Prisma 3.19.2

#### **New Features**

116 Updated phased array probes and wedges database

### **Known Issues**

708 Issues converting TCG to DAC with angulated wedge

# 2017-12-16 Prisma 3.19.1

### **New Features**

061 Updated phased array probes and wedges database

### **Known Issues**

708 Issues converting TCG to DAC with angulated wedge

# 2017-11-24 Prisma 3.19.0

### **New Features**

None, follows other products' software version ID.

#### **Known Issues**

708 Issues converting TCG to DAC with angulated wedge

# 2017-09-27 Prisma 3.18.12

- 792 New PCS parameter is editable in play mode when using TOFD scan
- 862 New WIFI connection options available
- 869 New Czech is now a supported language
- 930 UT wedge & probe database update
- 934 New X0 low profile probes and wedges series has been added to the database

- 448 Windows requests to scan USB after every use with instrument
- 789 Fix Cartesian cursor not showing true depth measurement in certain views
- 806 Fix media browser not moving files properly

#### Known Issues

708 Issues converting TCG to DAC with angulated wedge

# 2017-05-05 Prisma 3.17.11

### **New Features**

- 378 Configuration Report according to ASME/API/AWS standards
- 701 New Reload TCG/DAC curve feature when breaking calibration
- 751 New Option to hide documentation for training purposes

# Fixed Issues

- 512 System asked to save file when pressing shutdown button
- 740 Compatibility issues with files created in version 3.8.2 or earlier

### Known Issues

708 Issues converting TCG to DAC with angulated wedge

# 2017-04-20 Prisma 3.16.2

#### **New Features**

- 738 New Automatic Reset of Scan Axis for Circular parts
- 758 New Scrolling Merged C-scan in encoded view

### Fixed Issues

744 Fix High Resolution problems on long scan axis

# **Known Issues**

- 448 Windows requests to scan USB after every use with instrument
- 708 Issues converting TCG to DAC with angulated wedge

# 2017-03-21 Prisma 3.15.4

- 434 New Scrolling C-scan in encoded view
- 735 Updated Translation for all languages

- 029 Cartesian cursor not showing true depth measurement
- 199 Data is not erased when using invert scan direction
- **489** DGS curve dissappearing on load configuration
- 592 Crash on save view data to .csv
- 635 Fix issue of lost calibration when boot on failsafe

#### Known Issues

- 448 Windows requests to scan USB after every use with instrument
- 740 Compatibility issues with files created in version 3.8.2 or earlier

# 2017-01-26 Prisma 3.14.3

### **New Features**

- 568 Improved WiFi functionalities
- 2272 Prod Tools & Service Centers Improvements

#### Fixed Issues

- 2294 TCG Calibration breaking when dB ref is changed
- 616 Cannot rename folder after moving/copying file into it
- 1704 Rescue process to factory default cannot be completed properly
- 2026 Cannot move gates with IFT function activated
- 1387 File copied into a renamed folder is not listed

# 2016-10-25 Prisma 3.13.3

#### New Features

None

#### **Fixed Issues**

2165 TOFD Gate measurement improvement

#### **Known Issues**

- 32 File loaded from USB key cannot be saved after removing the key
- 40 Maximizing Merged C-scan view during acquisition clears the view
- $363\,$  Wheel touch doesn't work while in velocity wizard WA use arrows
- 236 In some occasion a split DAC vertical lines is not drawn WA re-implement the DAC
- 231 Redundant info in 3D view or wrong abbreviation used for focal distance

# 2016-09-16 Prisma 3.12.7

### **New Features**

- 1575 New automatic filenaming functionality
- 1697 New ezDGS functionalities: curve importation from GE probe (single & twin crystal probes)
- **1569** New PA natural focal mode (no-focusing)
- 1715 New default FTP user name = ftpuser
- 1716 New default VNC password = password
- **2005** New UI language update: Japanese + updates on other languages
- 1952 Integrated wedge is now part of the wedge advanced parameters (yes/no)
- 2087 DAC to TCG is now available in SCAN menu (stop mode)

#### Fixed Issues

- 263 Reset all in Time-based should reset all data
- 406 Cross Hair Cursor doesn't move in S-Scan when moving the Mouse Cursor
- 642 Change the default value for Elmt Diameter of a mono circular probe
- 779 Overlapped UI tabs in Hungarian, German, Japanese, Slovak
- 2025 We not supposed change dB during recording
- 2079 TCG curve cannot be edited after modifying the gain
- 1701 Cannot perform a rescue on Prisma

#### **Known Issues**

- 32 File loaded from USB key cannot be saved after removing the key
- 40 Maximizing Merged C-scan view during acquisition clears the view
- 363 Wheel touch doesn't work while in velocity wizard WA use arrows
- 236 In some occasion a split DAC vertical lines is not drawn WA re-implement the DAC
- 231 Redundant info in 3D view or wrong abbreviation used for focal distance

### 2016-06-22 Prisma 3.11.6

- 1671 New UTDATA, UTCFG, PDF, IMAGE icons
- 1543 Auto TCG sweep with skips
- **579** Now default weld angle value is 30° (used to be 45°)
- 1416 Wedge PA angle auto-calibration wizard
- 1448 Review of calibration breakers relations
- 57 If USB unplug it now deletes recent files link
- 1627 Change Radius for Diameter
- 1684 Add IFT culling option in the beginning of TCG/DAC Wizard
- 1738 Replace "New Inspection Wizard" by "Create New Configuration"

- 638 Code doesn't accept mono refracted at angle 90°
- 1798 Cross Hair cursor doesn't show the measurement at its intersection in many views
- **322** F3 reset shortcut doesn't work when 2D quadrature encoded and Timed Base
- 629 DGS Wizard Ends too fast
- 1615 Welcome screen battery indicators are cut off

#### Known Issues

- 1701 Cannot perform a rescue on Prisma
- 40 Maximizing Merged C-scan view clears the view
- 363 Wheel touch doesn't work while in velocity wizard WA use arrows
- 280 Measures in Part References don't consider Encoding Area offset+rotation
- 263 Reset all in Time-based should reset all data WA make a manual reset
- 236 Sometimes split DAC vertical lines are not drawn
- 231 Redundant info in 3D view or wrong abbreviation used for focal distance
- 32 File loaded from USB key cannot be saved after removing the key
- 406 Cross Hair Cursor doesn't move in S-Scan when moving the Mouse Cursor

# 2016-05-02 Prisma 3.10.11

#### Fixed Issues

90 Error in FL calculation - Beam exit point outside wedge

# 2016-04-21 Prisma 3.10.10

### **New Features**

**1476** Update for multiple OS security fixes.

#### Fixed Issues

1394 Phased Array software option's integrity was revised

1397 Mono DAC interface.

### 2016-03-15 Prisma 3.10.8

#### **New Features**

Remote Access & Password (Prefs/Network) works now for both UTLink (VNC) and FTP (user is sonatest) connections.

Time Based (Encoding Setup) has been implemented with 4 levels (Low / Mid / High / Max).

AQR (acquisition rate) now displayed on the right corner instead of FPS.

Keep Meas. Bar (Prefs/Display) = YES by default on all new instrument (only apply in PLAY mode).

Addition of a new bank of Sonatest probes and wedges to the software database.

- 935 Create Scan distance over 1000 mm removes weld overlay.
- 809 Weld overlay drawing error if horizontal right.
- 274 Impose file size limit | Using UTStdudio 64 bit, file size is not a problem anymore.
- 936 (C-276) If zoomed in, views are altered when saving to a new setup from utdata.
- 232 Graphical dimensions in 3D view are not exported in report.
- 331 Error or missing measurement when moving angular cursor with mouse.
- 839 Element Diameter correction for Phoenix Probe.

### **Known Issues**

- 592 Auto FSH in DGS wizard not accurate WA adjust the gain manually
- **565** 3D views improvement for P&C functionalities
- 40 Maximizing Merged C-scan view clears the view
- 363 Wheel touch doesn't work while in velocity wizard WA use arrows
- 322 F3 reset shortcut doesn't work when 2D quadrature encoded WA make a manual reset
- 280 Measures in Part References don't consider Encoding Area offset+rotation
- 263 Reset all in Time-based should reset all data WA make a manual reset
- 236 Sometimes split DAC vertical lines are not drawn
- 231 Redundant info in 3D view or wrong abbreviation used for focal distance
- 32 File loaded from USB key cannot be saved after removing the key
- 1439 AQR indicator unespected behavior when having 2 TOFD scans
- 1541 Part Thickness and geometry index offset breaks calibration

# 2016-03-15 Prisma 3.9.7

#### **New Features**

None

#### Fixed Issues

G-499 Occasional USB detection problem

# 2015-11-04 Prisma 3.9.6

### **New Features**

None, follows VEO and UTStudio software version ID.

### 2015-09-24 Prisma 3.9.3

# **New Features**

- G-389 Recent layout now available
- G-261 Amotus SDK external app launcher
- $\textbf{G-139}\,$  New inspection wizard change S-Scan start angle  $35^\circ$
- G-118 Set fixed aspect ratio to false on L-Scan (now wide by default
- G-109 Change default measure in the measurement bar
- G-64 Add a new measurement from wedge (to include X offset as per D-Series)
- G-53 Update all Layouts / Templates / Examples / New Inspection Wizard
- G-43 Place gate start at 25 mm or 25% in A-scan as default value
- G-38 Crosshair mouse in views of UTDATA file
- G-36 Time-Based recording Add duration parameter
- G-35 Missed frames should appear in record view in long scan

#### Fixed Issues

- Several improvements to the "auto-hide menus" feature
- G-380 Problem with long press dB and signal without smoothing
- G-420 Crash in save dialog after refusing file overwrite
- G-374 Change default selected measurements in velocity wizard
- G-373 Copy & overwriting a file in media browser will break it
- G-355 Range path does cover all reflectors in TCG wizard
- G-349 Correct the position of gates at the end of Velocity wizard
- G-316 Extraction box becomes a point outside the scan area when switching layouts
- G-291 Inspection Wizard, load Probe or Wedge remove HAZ in 3D view
- G-244 X Offset is out of range
- G-238 Grids don't cover all the maximized view when rulers aren't present
- G-208 File Name generation
- **G-205** Dimensions not shown in 3D geometry views
- G-189 BScan in utdata: cursor hard to move in one direction
- G-171 Long press dB doesn't work well
- G-169 Smooth scrolling is fragmented by every vertical line of the grid
- G-159 Stop & Play increases the PA-view zoom aspect ratio
- G-151 Faulty 3D view screenshots
- G-147 L-scan view is zoomed in when the calibration wizard ends
- G-138 Overlay inversed when scan view is inversed
- **G-131** S-Scan starting too high when fix aspect ratio = Yes
- G-128 Cursor mouvement VS View Orientation.

- G-127 Example\_Conventional\_Pitch\_Catch.utcfg new probe
- G-124 Mouse click on view doesn't hide the Auto-Hide menu
- G-119 Angular box not correctly positioned in L/S scan.
- G-98 Gate Width can be set to negative values
- G-89 TCG to DAC in PA adds point at start path for certain focal laws
- G-77 Make gate level adjustment rounded anytime
- G-71 If all gate are deleted in 1 Ascan, Gate button not work to change for other Gate
- G-67 Ruler update problem
- G-50 Minor phantom echoes in PA signal
- G-46 Long press dB button shouldn't modify the gain when in Pause
- G-42 L-scan view is not centered with less than 4 beams
- G-37 Multiple pop-up if press power button more than 1 time.
- G-34 Reset all position doesn't clear merged c-scan views
- G-25 Long press dB key doesn't adjust gain in current gate

### **Known Issues**

- G-363 Wheel touch doesn't work while in velocity wizard
- G-331 Error or missing measurement when moving angular cursor with mouse
- G-322 2D quadrature encoded & F3 shortcut
- G-290 Long press Gate button, bring us to other cursor than Gate if not in A-scan
- G-280 Measures in Part References don't consider Encoding Area offset+rotation
- G-274 Impose file size limit
- G-263 Reset all in Time-based should reset all (:
- G-260 Critically Low Battery message hidden by the About window
- G-236 Split DAC vertical lines are not always drawn
- G-231 Redundant info in 3D view and wrong abbreviation used for focal distance
- G-194 Probe & Wedge views are not displayed after saving screenshot with Plan view
- G-57 Recent files stored on USB are grey after reboot
- ${f G-40}$  Maximizing Merged C-scan view clears the view
- G-32 File loaded from USB key cannot be saved after removing the key
- C-276 If zoomed in, views are altered when saving to a new setup from utdata
- ${f C-248}$  Change the default value for Elmt Diameter of a mono circular probe

# 2015-01-21 Prisma 3.8.2

### Internal versions

| Software | OS(Yocto)         | 9233f6b1b934 |
|----------|-------------------|--------------|
|          | Application (eg3) | 1a7adfc20474 |
| Firmware |                   | 2.7.0        |
| Hardware |                   | Rev. C and D |

- 7183 In conventional UT mode, the frame rate is now correctly adjusted based on the PRF.
- 7187 Performance improvements.
- 7175 Attenuator now properly switches at the expected threshold of 45.0 dB.
- 7056 The "Integration Tools" software option was renamed to "CSV Export" to better reflect what it does.
- 7107 Fixed possible crash when encoding around the end of the scan distance.
- **6729, 6982, 7068** Fixed several UI problems when using "Auto-Hide Menus" setting. Also, the "Menu" button is now available when editing a value in a spinbox.

### **Known Issues**

7202 When using the Sensitivity Wizard, pressing the Maximize button will cause the device to crash. The Maximize button is not useful in this context, so the workaround is to avoid pressing it.